



X-Spect Oilfield NDT Ltd.

1105-11St Nisku T9E 8A8
Ph: 780-669-8637

DRILL PIPE INSPECTION TALLY SHEET

Customer: Allied ShortRidge

Pipe Description DRILL PIPE

Rig No.: LE #1	Work Order #: 2501-012	80% New Wall Thickness: 0.270 inches	Nominal Wall Thickness: 0.337 inches	O.D Size: 114.3 mm
Location: X-Spect Shop (Nisku)	PO/AFE:	Minimum Box Shoulder: 7	Connection: CET 43	Grade: S-135
Oil Company:	Job/Inv No.: Tong Space 7" +	New Tool Joint OD: 136.5	Inspected By: J. Maygard	Weight: 24.7 kg/m
Date: 1/23/2025	LSD :	Min Tool Joint OD: 130		

ORDER	Serial No.	Tube											Box Tool Joint Inspection								Pin Tool Joint Inspection											
		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint Length	Usable Joint	
								1	2	3	4																					
1	RCLS43 1076	P		4.5		Poor		0.322					137		270				Good		137			185				Good				
2	RCLS43 2004	P				Fair		0.321					137		290				Good		136			190				Poor				
3	RCLS43 1976	P		13.5		Poor		0.300					137		285				Good		137			175				Poor				
4	RCLS43 2096	P		9		Poor		0.320					137		305				Good		136			205				Good				
5	RCLS43 2153	P				Fair		0.341					137		270		Chain Mark	Yes	Good	SG	136			190				Good				
6	RCLS43 1123	P				Fair		0.333					136		215				Poor		136			190				Poor				
7	RCLS43 2197	P				Poor		0.339					137		255				Good		136			190				Good				
8	RCLS43 594	P				Poor		0.324					136		215			Galled	Yes	Poor	SG	136			180		Pitted	Yes	Poor	SG		
9	RCLS43 437	P		4.5		Fair		0.335					136		215			Galled	Yes	Poor	SG	136			180				Poor			
10	RCLS43 2209	P				Poor		0.345					137		270				Good		137			190				Good				
11	RCLS43 054	P				Fair		0.340					136		175				Good		136			185				Poor				
12	RCLS43 710	P				Fair		0.301					137		195				Good		136			180				Poor				
13	RCLS43 2222	P		4.5		Poor		0.335					137		275				Good		137			190				Good				
14	RCLS43 391	P				Fair		0.341					136		210				Good		136			185				Poor				
15	RCLS 2510	P				Poor		0.328					137		200				Good		137			175				Good				
16	RCLS43 642	P				Poor		0.326					137		190				Good		136			190	XTR			Poor				
17	RCLS43 136	P				Fair		0.355					136		200				Good		137			185				Poor				
18	RCLS43 417	P				Poor		0.336					136		190				Good		136			180				Poor				

THREAD / SEAL DAMAGES				TUBE DAMAGES		SERVICES PERFORMED	
BELL - Belled	GTH - Galled Thread	PTH - Pitted Thread	UOD - Undersized OD	CR - Cracked	CG - Cut & Gouges	- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space	
CH - Chain	LTL - Long Thread Length	SH - String Shot	WS - Washed Seal	MT - Mashed Tube	LW - Low Wall		
CRK - Crack	MS - Mashed Seal	STL - Short Thread Length	WRN - Worn	P - Pitting	SH - String Shot		
DS - Damaged Seal	MYH - Mashed Thread	STRTH - Stretched Thread	WTH - Washed Thread	W - Wear			
DTH - Damaged Thread	NB - No Bevel	STS - Stabbed Seal					
ED - Excessive Damage	OT - Over Torqued	T - Tapered					
GS - Galled Seal	PS - Pitted Sea	TRN - Torn					



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DRILL PIPE INSPECTION TALLY SHEET

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Pipe Description DRILL PIPE

Rig No.: LE #1	Work Order #: 2501-012	80% New Wall Thickness: 0.270 inches	Nominal Wall Thickness: 0.337 inches	O.D Size: 114.3 mm
Location: X-Spect Shop (Nisku)	PO/AFE:	Minimum Box Shoulder: 7	Connection: CET 43	Grade: S-135
Oil Company:	Job/Inv No.: Tong Space 7" +	New Tool Joint OD: 136.5	Inspected By: J. Maygard	Weight: 24.7 kg/m
Date: 1/23/2025	LSD :	Min Tool Joint OD: 130		

O R D E R	Serial No.	Tube											Box Tool Joint Inspection								Pin Tool Joint Inspection											
		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint Length	Usable Joint	
								1	2	3	4																					
19	RCLS43 1979	P	1			Poor		0.325					137		200		Pitted	Yes	Good	SG	137			180				Poor				
20	RCLS43 530	P				Poor		0.338					136		205				Poor		136			185				Good				
21	RCLS43 2387	P		4.5		Fair		0.311					136		200	Mas			Poor	DG	136			185	XTR			Poor				
22	RCLS43 2391	P				Fair		0.348					137		205				Good		136			190				Good				
23	RCLS43 2251	P				Poor		0.353					137		265				Good		137			175				Good				
24	RCLS43 266	P				Poor		0.329					136		180		Galled	Yes	Poor	SG	136			185				Poor				
25	RCLS43 677	P				Fair		0.337					136		200				Good		136			190				Poor				
26	RCLS43 2505	P				Fair		0.325					136		205				Good		136			185				Good				
27	MS 379	P		4.5		Poor		0.331					136		175				Good		136			175				Poor				
28	RCLS43 142	P				Fair		0.336					137		205				Poor		136			190				Poor				
29	RCLS43 1013	P				Good		0.351					137		275				Good		136			190				Good				
30	RCLS43 2010	P				Poor		0.338					137		290				Good		137			200				Good				
31	RCLS43 2516	P				Poor		0.318					137		205				Good		137			185				Good				
32	RCLS43 063	P				Fair		0.344					136		190		Galled	Yes	Poor	SG	136			185	XTR			Poor				
33	RCLS43 124	P				Fair		0.354					136		185				Good		136			185				Poor				
34	RCLS43 015	P			Y	Fair		0.341					136		200		Galled	Yes	Poor	SG	136			190				Poor				
35	RCLS43 893	P		13.5		Good		0.299					136		330		Jobbing Dam	Yes	Good	SG	136			220				Poor				
36	RCLS43 2600	P				Poor		0.336					136		205				Good		136			185				Good				

THREAD / SEAL DAMAGES				TUBE DAMAGES		SERVICES PERFORMED	
BELL - Belled	GTH - Galled Thread	PTH - Pitted Thread	UOD - Undersized OD	CR - Cracked	CG - Cut & Gouges	- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space	
CH - Chain	LTL - Long Thread Length	SH - String Shot	WS - Washed Seal	MT - Mashed Tube	LW - Low Wall		
CRK - Crack	MS - Mashed Seal	STL - Short Thread Length	WRN - Worn	P - Pitting	SH - String Shot		
DS - Damaged Seal	MYH - Mashed Thread	STRTH - Stretched Thread	WTH - Washed Thread	W - Wear			
DTH - Damaged Thread	NB - No Bevel	STS - Stabbed Seal					
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								1	2	3	4																					
37	RCLS43 1079	P				Poor		0.332					136		205	XTR			Poor		136			185				Poor				
38	RCLS43 2307	P				Poor		0.327					136		195				Good		137			180				Good				
39	RCLS43 669	P				Poor		0.338					137		195				Poor		136			185				Poor				
40	RCLS43 2097	P	1			Fair		0.329					137		195		bbing Dam	Yes	Good	SG	136			175				Poor				
41	RCLS43 2534	P				Good		0.332					137		210				Good		137			180				Good				
42	MS 173	P		4.5		Fair		0.316					137		205				Good		136			180				Poor				
43	RCLS43 856	P				Fair		0.323					137		195				Poor		136			180				Poor				
44	RCLS43 482	P				Fair		0.340					136		210				Poor		136			185				Poor				
45	RCLS43 315	P				Fair		0.348					136		205		Pitted	Yes	Good	SG	136			185				Poor				
46	RCLS43 549	P				Good		0.346					136		210				Poor		136			175				Poor				
47	RCLS43 509	P				Fair		0.344					136		210				Poor		136			185				Poor				
48	RCLS43 2093	P				Fair		0.318					136		275				Good		136			180		Galled	Yes	Poor	SG			
49	RCLS43 1492	P				Fair		0.349					136		330				Good		136			265				Poor				
50	RCLS43 118	P				Fair		0.346					136		200				Good		136			185				Poor				
51	RCLS43 1065	P				Good		0.331					137		215				Poor		136			185				Poor				
52	RCLS43 046	P				Good		0.341					136		205				Good		136			185				Poor				
53	RCLS43 190	P				Fair		0.348					136		285				Good		136			180				Poor				
54	RCLS43 576	P				Fair		0.344					137		210		Pitted	Yes	Poor	SG	136			180				Poor				

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								1	2	3	4																					
55	RCLS43 654	P				Fair		0.323					136		290				Poor		136			180				Poor				
56	RCLS43 477	P				Fair		0.343					136		210				Good		136			185				Poor				
57	RCLS43 757	P				Good		0.336					136		195				Good		136			190				Poor				
58	RCLS43 2250	P				Fair		0.352					137		275		Jobbing Dam	Yes	Good	SG	137			190				Good				
59	RCLS43 160	P				Fair		0.343					136		205		Galled	Yes	Poor	SG	136			180		Pitted	Yes	Poor	SG			
60	RCLS43 780	P				Fair		0.334					136		200				Good		136			175				Poor				
61	RCLS43 2055	P				Fair		0.323					136		300				Good		136			200				Good				
62	RCLS43 2104	P				Fair		0.350					136		305		Chain Mark	Yes	Good	SG	137			200				Poor				
63	RCLS43 480	P				Fair		0.349					137		210		Pitted	Yes	Good	SG	136			185				Poor				
64	RCLS43 2501	P				Good		0.317					137		205				Good		136			185				Poor				
65	RCLS43 2160	P				Fair		0.331					136		275				Good		136			195				Good				
66	RCLS43 2168	P				Good		0.334					137		270				Good		136			175				Good				
67	RCLS43 2344	P				Poor		0.322					137		280		Jobbing Dam	Yes	Good	SG	137			185				Good				
68	RCLS43 2596	P				Good		0.324					137		180				Good		137			185				Good				
69	RCLS43 138	P				Fair		0.351					136		200				Good		136			185				Poor				
70	RCLS43 090	P				Fair		0.335					136		205		Pitted	Yes	Good	SG	136			185				Poor				
71	RCLS43 553	P				Fair		0.340					137		210		Pitted	Yes	Poor	SG	136			180				Good				
72	RCLS43 590	P				Poor		0.348					137		210		Pitted	Yes	Good	SG	137			180				Poor				

THREAD / SEAL DAMAGES				TUBE DAMAGES		SERVICES PERFORMED	
BELL - Belled	GTH - Galled Thread	PTH - Pitted Thread	UOD - Undersized OD	CR - Cracked	CG - Cut & Gouges	- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space	
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O R D E R	Serial No.	Tube											Box Tool Joint Inspection								Pin Tool Joint Inspection											
		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint Length	Usable Joint	
								1	2	3	4																					
73	RCLS43 2478	P				Fair		0.318					136		205				Good		136			185				Good				
74	RCLS43 219	P				Fair		0.332					136		210				Poor		136			170				Poor				
75	RCLS43 555	P				Fair		0.336					137		215				Poor		136			175				Poor				
76	RCLS43 231	P				Fair		0.341					136		185		Galled	Yes	Poor	SG	136			190				Poor				
77	RCLS43 463	P				Fair		0.337					136		185		Pitted	Yes	Poor	SG	136			175				Poor				
78	RCLS43 081	P				Fair		0.346					136		180				Good		136			185				Poor				
79	RCLS43 2550	P				Good		0.328					137		210				Good		136			180		Pitted	Yes	Good	SG			
80	RCLS43 091	P				Fair		0.347					136		175				Good		136			180				Poor				
81	RCLS43 694	P	1			Good		0.302					136		200	XTR			Good		136			170				Poor				
82	RCLS43 218	P				Fair		0.349					136		185				Good		136			185				Poor				
83	RCLS43 752	P				Fair		0.337					136		200		Jobbing Dam	Yes	Good	SG	136			175				Poor				
84	RCLS43 546	P				Fair		0.346					136		215				Good		136			175				Good				
85	RCLS43 2170	P				Fair		0.347					137		275		Jobbing Dam	Yes	Good	SG	136			195				Good				
86	RCLS43 730	P				Poor		0.336					137		145	XTR			Good		136			185				Good				
87	RCLS43 049	P				Fair		0.328					136		205				Poor		136			190				Poor				
88	RCLS43 1316	P	1			Fair		0.323					136		205	XTR	Pitted	Yes	Poor	SG	137			170		Pitted	Yes	Poor	SG			
89	RCLS43 068	P				Fair		0.337					136		200		Jobbing Dam	Yes	Poor	SG	135			190				Poor				
90	RCLS43 2138	P		13.5		Poor		0.311					137		305				Good		137			200				Poor				

THREAD / SEAL DAMAGES				TUBE DAMAGES		SERVICES PERFORMED
BELL - Belled CH - Chain CRK - Crack DS - Damaged Seal DTH - Damaged Thread ED - Excessive Damage GS - Galled Seal	GTH - Galled Thread LTL - Long Thread Length MS - Mashed Seal MYH - Mashed Thread NB - No Bevel OT - Over Torqued PS - Pitted Sea	PTH - Pitted Thread SH - StringShot STL - Short Thread Length STRTH - Stretched Thread STS - Stabbed Seal T - Tapered TRN - Torn	UOD - Undersized OD WS - Washed Seal WRN - Worn WTH - Washed Thread	CR - Cracked MT - Mashed Tube P - Pitting W - Wear	CG - Cut & Gouges LW - Low Wall SH - String Shot	- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space



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		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint Length	Usable Joint	
								1	2	3	4																					
91	RCLS43 1350	P		9		Poor		0.320					136		175	XTR			Good		136			190		Pitted	Yes	Poor	SG			
92	RCLS43 2033	P				Poor		0.322					136		300				Good		136			205				Good				
93	RCLS43 434	P				Fair		0.350					136		205				Good		136			185				Poor				
94	RCLS43 673	P				Poor		0.346					137		205	XTR			Good		137			195				Poor				
95	RCLS43 346	P				Fair		0.331					136		180				Poor		136			190				Poor				
96	RCLS43 2258	P				Good		0.347					136		270				Poor		136			190				Good				
97	RCLS43 372	P				Fair		0.339					137		200				Poor		137			190		Pitted	Yes	Good	SG			
98	RCLS43 2165	P		4.5		Fair		0.313					136		270		Chain Mark	Yes	Good	SG	137			190				Good				
99	RCLS43 2032	P				Fair		0.349					137		185				Good		137			175				Good				
100	RCLS43 494	P				Poor		0.341					137		180				Good		136			180		Pitted	Yes	Poor	SG			
101	RCLS43 2248	P				Fair		0.329					136		270				Good		137			175				Good				
102	RCLS43 168	P				Fair		0.340					136		175				Poor		136			180				Poor				
103	RCLS43 2419	P				Poor		0.343					137		210				Good		137			185		Jobbing Dam	Yes	Good	SG			
104	RCLS43 055	P				Fair		0.349					137		195				Poor		137			185				Poor				
105	RCLS43 402	P				Fair		0.344					136		195				Good		136			185		4.487	Yes	Poor	SG			
106	RCLS43 732	P				Fair		0.334					137		190				Good		136			185				Poor				
107	RCLS43 448	P				Poor		0.329					136		205				Good		136			190				Poor				
108	RCLS43 366	P				Fair		0.338					136		200				Good		136			190				Good				

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BELL - Belled	GTH - Galled Thread	PTH - Pitted Thread	UOD - Undersized OD	CR - Cracked	CG - Cut & Gouges	- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space	
CH - Chain	LTL - Long Thread Length	SH - String Shot	WS - Washed Seal	MT - Mashed Tube	LW - Low Wall		
CRK - Crack	MS - Mashed Seal	STL - Short Thread Length	WRN - Worn	P - Pitting	SH - String Shot		
DS - Damaged Seal	MYH - Mashed Thread	STRTH - Stretched Thread	WTH - Washed Thread	W - Wear			
DTH - Damaged Thread	NB - No Bevel	STS - Stabbed Seal					
ED - Excessive Damage	OT - Over Torqued	T - Tapered					
GS - Galled Seal	PS - Pitted Sea	TRN - Torn					



X-Spect Oilfield NDT Ltd.

1105-11St Nisku T9E 8A8
Ph: 780-669-8637

DRILL PIPE INSPECTION TALLY SHEET

Customer: Allied ShortRidge

Pipe Description DRILL PIPE

Rig No.: LE #1	Work Order #: 2501-012	80% New Wall Thickness: 0.270 inches	Nominal Wall Thickness: 0.337 inches	O.D Size: 114.3 mm
Location: X-Spect Shop (Nisku)	PO/AFE:	Minimum Box Shoulder: 7	Connection: CET 43	Grade: S-135
Oil Company:	Job/Inv No.: Tong Space 7" +	New Tool Joint OD: 136.5	Inspected By: J. Maygard	Weight: 24.7 kg/m
Date: 1/23/2025	LSD :	Min Tool Joint OD: 130		

ORDER	Serial No.	Tube											Box Tool Joint Inspection								Pin Tool Joint Inspection										
		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint Length	Usable Joint
								1	2	3	4																				
09	RCLS43 253	P				Fair		0.334					136		200				Poor		136			180				Poor			
10	RCLS43 2078	P		9		Poor		0.317					136		285	XTR			Good		136			195				Good			
11	RCLS43 314	P				Fair		0.347					137		200	XTR			Good		136			185				Good			
12	RCLS43 610	P				Fair		0.336					137		170				Good		137			185				Poor			
13	RCLS43 292	P				Fair		0.341					137		185				Good		136			190				Poor			
14	RCLS43 1424	P				Fair		0.338					136		190				Good		137			175				Poor			
15	RCLS43 2215	P				Good		0.347					137		250				Good		137			190				Good			
16	RCLS43 2412	P				Fair		0.328					137		200		Chain Mark	Yes	Good	SG	137			185				Good			
17	RCLS43 098	P				Fair		0.344					137		200				Poor		136			180				Good			
18	RCLS43 2029	P		13.5		Poor		0.314					136		300				Good		137			205				Good			
19	RCLS43 1149	P				Good		0.345					136		180	XTR			Poor		137			180				Poor			
20	RCLS43 270	P				Poor		0.352					136		170	XTR	Chain Mark	Yes	Good	SG	136			185				Poor			
21	RCLS43 456	P				Fair		0.334					136		210				Good		136			175				Good			
22	RCLS43 2323	P				Fair		0.319					136		180				Good		137			185				Poor			
23	RCLS43 178	P				Fair		0.328					136		200				Poor		136			185				Poor			
24	RCLS43 644	P				Good		0.332					136		195				Good		136			180				Poor			
25	RCLS43 109	P				Fair		0.352					136		200				Good		136			185				Poor			
26	RCLS43 2217	P		4.5		Fair		0.323					136		275				Good		137			185		Pitted	Yes	Good	SG		

THREAD / SEAL DAMAGES			
BELL - Belled	GTH - Galled Thread	PTH - Pitted Thread	UOD - Undersized OD
CH - Chain	LTL - Long Thread Length	SH - String Shot	WS - Washed Seal
CRK - Crack	MS - Mashed Seal	STL - Short Thread Length	WRN - Worn
DS - Damaged Seal	MYH - Mashed Thread	STRTH - Stretched Thread	WTH - Washed Thread
DTH - Damaged Thread	NB - No Bevel	STS - Stabbed Seal	
ED - Excessive Damage	OT - Over Torqued	T - Tapered	
GS - Galled Seal	PS - Pitted Sea	TRN - Torn	

TUBE DAMAGES	
CR - Cracked	CG - Cut & Gouges
MT - Mashed Tube	LW - Low Wall
P - Pitting	SH - String Shot
W - Wear	

SERVICES PERFORMED
- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space



X-Spect Oilfield NDT Ltd.

1105-11St Nisku T9E 8A8
Ph: 780-669-8637

DRILL PIPE INSPECTION TALLY SHEET

Customer: Allied ShortRidge

Pipe Description DRILL PIPE

Rig No.: LE #1				Work Order #: 2501-012				80% New Wall Thickness: 0.270 inches				Nominal Wall Thickness: 0.337 inches				O.D Size: 114.3 mm			
Location: X-Spect Shop (Nisku)				PO/AFE:				Minimum Box Shoulder: 7				Connection: CET 43				Grade: S-135			
Oil Company:				Job/Inv No.: Tong Space 7" +				New Tool Joint OD: 136.5				Inspected By: J. Maygard				Weight: 24.7 kg/m			
Date: 1/23/2025				LSD :				Min Tool Joint OD: 130											

ORDER	Serial No.	Tube											Box Tool Joint Inspection								Pin Tool Joint Inspection											
		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint Length	Usable Joint	
								1	2	3	4																					
27	RCLS43 572	P				Poor		0.339					137		210				Good		136			180				Poor				
28	RCLS43 2218	P		4.5		Fair		0.338					136		270				Good		137			195				Good				
29	RCLS43 575	P				Fair		0.337					136		210				Poor		137			180				Poor				
30	RCLS43 2065	P		13.5		Poor		0.318					137		295				Good		137			205				Good				
31	RCLS43 606	P				Poor		0.330					136		210				Good		136			180				Poor				
32	RCLS43 2549	P				Fair		0.320					137		200				Good		137			185				Good				
33	RCLS43 731	P				Fair		0.334					137		195				Good		136			195				Poor				
34	RCLS43 703	P				Fair		0.328					137		200				Good		136			175				Good				
35	RCLS43 2589	P				Good		0.325					137		205				Good		137			180				Good				
36	RCLS43 1631	P				Fair		0.338					137		195				Good		137			172				Good				
37	RCLS43 645	P				Fair		0.295					137		190				Good		136			175				Good				
38	RCLS43 165	P				Fair		0.341					137		205				Good		137			185				Good				
39	RCLS43 324	P				Fair		0.323					136		190				Poor		136			185				Poor				
40	RCLS43 2136	P				Poor		0.326					137		175		Jobbing Dam	Yes	Good	SG	136			175				Poor				
41	RCLS43 1977	P				Poor		0.318					137		300				Good		137			200				Good				
42	RCLS43 2137	P		13.5		Poor		0.286					136		290				Good		136			185				Poor				
43	RCLS43 2375	P				Fair		0.329					137		205	XTR			Good		137			185				Good				
44	RCLS43 2080	P		9		Good		0.322					136		270				Good		138			200				Poor				

THREAD / SEAL DAMAGES				TUBE DAMAGES		SERVICES PERFORMED	
BELL - Belled	GTH - Galled Thread	PTH - Pitted Thread	UOD - Undersized OD	CR - Cracked	CG - Cut & Gouges	- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space	
CH - Chain	LTL - Long Thread Length	SH - String Shot	WS - Washed Seal	MT - Mashed Tube	LW - Low Wall		
CRK - Crack	MS - Mashed Seal	STL - Short Thread Length	WRN - Worn	P - Pitting	SH - String Shot		
DS - Damaged Seal	MYH - Mashed Thread	STRTH - Stretched Thread	WTH - Washed Thread	W - Wear			
DTH - Damaged Thread	NB - No Bevel	STS - Stabbed Seal					
ED - Excessive Damage	OT - Over Torqued	T - Tapered					
GS - Galled Seal	PS - Pitted Sea	TRN - Torn					



X-Spect Oilfield NDT Ltd.

1105-11St Nisku T9E 8A8
Ph: 780-669-8637

DRILL PIPE INSPECTION TALLY SHEET

Customer: Allied ShortRidge

Pipe Description DRILL PIPE

Rig No.: LE #1	Work Order #: 2501-012	80% New Wall Thickness: 0.270 inches	Nominal Wall Thickness: 0.337 inches	O.D Size: 114.3 mm
Location: X-Spect Shop (Nisku)	PO/AFE:	Minimum Box Shoulder: 7	Connection: CET 43	Grade: S-135
Oil Company:	Job/Inv No.: Tong Space 7" +	New Tool Joint OD: 136.5	Inspected By: J. Maygard	Weight: 24.7 kg/m
Date: 1/23/2025	LSD :	Min Tool Joint OD: 130		

ORDER	Serial No.	Tube											Box Tool Joint Inspection								Pin Tool Joint Inspection											
		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint Length	Usable Joint	
								1	2	3	4																					
45	RCLS43 2172	P				Good		0.338					137		270				Good		136			180				Good				
46	RCLS43 2039	P				Fair		0.318					137		295				Good		137			195				Good				
47	RCLS43 768	P		4.5		Poor		0.319					137		210				Good		136			170				Poor				
48	RCLS43 2498	P				Poor		0.317					137		200				Good		137			180				Good				
49	RCLS43 2542	P				Fair		0.333					137		205				Good		137			185				Good				
50	RCLS43 232	P				Fair		0.328					137		200				Good		136			185		MASHED	Yes	Poor	SG			
51	RCLS43 2034	P		13.5		Poor		0.325					137		270				Good		137			210				Good				
52	RCLS43 1970	P				Poor		0.339					137		300		Galled	Yes	Good	SG	137			205				Good				
53	RCLS43 2530	P				Good		0.321					137		185				Good		137			185				Good				
54	RCLS43 2229	P				Good		0.330					137		235				Good		138			185				Good				
55	RCLS43 1254	P		13.5		Fair		0.307					137		285				Good		138			185				Poor				
56	RCLS43 2182	P		4.5		Fair		0.332					137		280				Good		137			175				Good				
57	RCLS43 2579	P				Good		0.329					138		200				Good		137			185				Good				
58	RCLS43 2610	P				Good		0.320					137		205				Good		136			180				Good				
59	RCLS43 2131	P				Poor		0.335					138		200		Chain Mark	Yes	Good	SG	136			180				Good				
60	RCLS43 2497	P				Good		0.342					137		195				Good		137			180				Good				
61	RCLS43 2316	P		9		Good		0.308					137		180				Good		137			185	XTR			Good				
62	RCLS43 637	P	1	9		Good		0.303					137		190	XTR			Good		137			185		4.987	Yes	Poor	SG			

THREAD / SEAL DAMAGES				TUBE DAMAGES		SERVICES PERFORMED	
BELL - Belled	GTH - Galled Thread	PTH - Pitted Thread	UOD - Undersized OD	CR - Cracked	CG - Cut & Gouges	- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space	
CH - Chain	LTL - Long Thread Length	SH - String Shot	WS - Washed Seal	MT - Mashed Tube	LW - Low Wall		
CRK - Crack	MS - Mashed Seal	STL - Short Thread Length	WRN - Worn	P - Pitting	SH - String Shot		
DS - Damaged Seal	MYH - Mashed Thread	STRTH - Stretched Thread	WTH - Washed Thread	W - Wear			
DTH - Damaged Thread	NB - No Bevel	STS - Stabbed Seal					
ED - Excessive Damage	OT - Over Torqued	T - Tapered					
GS - Galled Seal	PS - Pitted Sea	TRN - Torn					



X-Spect Oilfield NDT Ltd.

1105-11St Nisku T9E 8A8
Ph: 780-669-8637

DRILL PIPE INSPECTION TALLY SHEET

Customer: Allied ShortRidge

Pipe Description DRILL PIPE

Rig No.: LE #1	Work Order #: 2501-012	80% New Wall Thickness: 0.270 inches	Nominal Wall Thickness: 0.337 inches	O.D Size: 114.3 mm
Location: X-Spect Shop (Nisku)	PO/AFE:	Minimum Box Shoulder: 7	Connection: CET 43	Grade: S-135
Oil Company:	Job/Inv No.: Tong Space 7" +	New Tool Joint OD: 136.5	Inspected By: J. Maygard	Weight: 24.7 kg/m
Date: 1/23/2025	LSD :	Min Tool Joint OD: 130		

ORDER	Serial No.	Tube											Box Tool Joint Inspection								Pin Tool Joint Inspection											
		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint Length	Usable Joint	
								1	2	3	4																					
63	RCLS43 902	P				Good		0.348					137		200				Good		137			185		Pitted	Yes	Good	SG			
64	RCLS43 2063	P				Good		0.337					137		300				Good		137			190				Good				
65	RCLS43 089	P				Good		0.346					137		200		Galled	Yes	Good	SG	137			185				Poor				
66	RCLS43 052	P				Good		0.345					137		180				Poor		137			185				Poor				
67	RCLS43 465	P				Good		0.353					137		210		Galled	Yes	Poor	SG	137			190				Poor				
68	RCLS43 2191	P				Good		0.333					137		275				Poor		137			190				Poor				
69	RCLS43 696	P				Fair		0.332					137		200				Good		136			190				Good				
70	RCLS43 2006	P				Fair		0.346					137		310		Jobbing Dam	Yes	Good	SG	137			205				Poor				
71	RCLS43 035	P				Fair		0.328					136		185		Galled	Yes	Good	SG	136			190				Poor				
72	RCLS43 816	P				Good		0.326					137		210				Poor		137			200		Pitted	Yes	Poor	SG			
73	RCLS43 300	P				Good		0.343					137		185				Good		137			185				Poor				
74	RCLS43 196	P				Good		0.348					136		190				Good		136			185				Poor				
75	RCLS43 2388	P				Good		0.332					137		205				Good		137			185				Poor				
76	RCLS43 313	P				Good		0.338					136		185				Good		137			185				Poor				
77	RCLS43 277	P				Good		0.339					136		205	XTR	Chain Mark	Yes	Poor	SG	136			190				Poor				
78	MS 155	P				Good		0.323					137		275				Good		137			240				Good				
79	RCLS43 018	P				Good		0.339					136		195				Poor		136			190				Poor				
80	RCLS43 2241	P				Good		0.341					137		275				Good		137			190				Good				

THREAD / SEAL DAMAGES				TUBE DAMAGES		SERVICES PERFORMED	
BELL - Belled	GTH - Galled Thread	PTH - Pitted Thread	UOD - Undersized OD	CR - Cracked	CG - Cut & Gouges	- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space	
CH - Chain	LTL - Long Thread Length	SH - String Shot	WS - Washed Seal	MT - Mashed Tube	LW - Low Wall		
CRK - Crack	MS - Mashed Seal	STL - Short Thread Length	WRN - Worn	P - Pitting	SH - String Shot		
DS - Damaged Seal	MYH - Mashed Thread	STRTH - Stretched Thread	WTH - Washed Thread	W - Wear			
DTH - Damaged Thread	NB - No Bevel	STS - Stabbed Seal					
ED - Excessive Damage	OT - Over Torqued	T - Tapered					
GS - Galled Seal	PS - Pitted Sea	TRN - Torn					



X-Spect Oilfield NDT Ltd.

1105-11St Nisku T9E 8A8
Ph: 780-669-8637

DRILL PIPE INSPECTION TALLY SHEET

Customer: Allied ShortRidge

Pipe Description DRILL PIPE

Rig No.: LE #1	Work Order #: 2501-012	80% New Wall Thickness: 0.270 inches	Nominal Wall Thickness: 0.337 inches	O.D Size: 114.3 mm
Location: X-Spect Shop (Nisku)	PO/AFE:	Minimum Box Shoulder: 7	Connection: CET 43	Grade: S-135
Oil Company:	Job/Inv No.: Tong Space 7" +	New Tool Joint OD: 136.5	Inspected By: J. Maygard	Weight: 24.7 kg/m
Date: 1/23/2025	LSD :	Min Tool Joint OD: 130		

O R D E R	Serial No.	Tube											Box Tool Joint Inspection								Pin Tool Joint Inspection											
		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint Length	Usable Joint	
								1	2	3	4																					
81	RCLS43 760	P				Good		0.342						136		215				Good		136			180				Poor			
82	RCLS43 2573	P				Good		0.334						137		205				Good		137			190				Good			
83	RCLS43 400	P				Good		0.343						137		210				Good		137			185				Poor			
84	MS 401	P		4.5		Good		0.294						134		205				Good		137			175				Good			
85	RCLS43 2266	P				Good		0.330						137		275				Good		136			190	XTR			Good			
86	RCLS43 396	P				Good		0.339						136		210				Poor		136			185				Poor			
87	RCLS43 244	P				Good		0.343						136		200				Poor		136			190				Poor			
88	MS 251	P	1	4.5		Good		0.326						136		185				Good		136			180				Good			
89	RCLS43 469	P				Good		0.353						136		215				Good		136			180				Poor			
90	RCLS43 2234	P				Good		0.346						137		275				Good		136			185				Poor			
91	RCLS43 1576	P				Good		0.348						136		175				Good		136			180				Poor			
92	RCLS43 265	P				Good		0.339						136		200				Good		136			175				Poor			
93	RCLS43 149	P				Good		0.344						136		205				Good		136			190				Poor			
94	RCLS43 466	P				Good		0.352						137		210				Good		136			185				Poor			
95	RCLS43 748	P				Good		0.331						137		200				Good		136			190				Poor			
96	RCLS43 310	P				Good		0.332						136		205	XTR			Good		136			185				Poor			
97	RCLS43 122	P				Good		0.311						136		180		Pitted	Yes	Poor	SG	136			190				Poor			
98	RCLS43 1102	P				Good		0.344						136		220				Good		137			190				Poor			

THREAD / SEAL DAMAGES				TUBE DAMAGES		SERVICES PERFORMED
BELL - Belled CH - Chain CRK - Crack DS - Damaged Seal DTH - Damaged Thread ED - Excessive Damage GS - Galled Seal	GTH - Galled Thread LTL - Long Thread Length MS - Mashed Seal MYH - Mashed Thread NB - No Bevel OT - Over Torqued PS - Pitted Sea	PTH - Pitted Thread SH - StringShot STL - Short Thread Length STRTH - Stretched Thread STS - Stabbed Seal T - Tapered TRN - Torn	UOD - Undersized OD WS - Washed Seal WRN - Worn WTH - Washed Thread	CR - Cracked MT - Mashed Tube P - Pitting W - Wear	CG - Cut & Gouges LW - Low Wall SH - String Shot	- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space



X-Spect Oilfield NDT Ltd.

1105-11St Nisku T9E 8A8
Ph: 780-669-8637

DRILL PIPE INSPECTION TALLY SHEET

Customer: Allied ShortRidge

Pipe Description DRILL PIPE

Rig No.: LE #1	Work Order #: 2501-012	80% New Wall Thickness: 0.270 inches	Nominal Wall Thickness: 0.337 inches	O.D Size: 114.3 mm
Location: X-Spect Shop (Nisku)	PO/AFE:	Minimum Box Shoulder: 7	Connection: CET 43	Grade: S-135
Oil Company:	Job/Inv No.: Tong Space 7" +	New Tool Joint OD: 136.5	Inspected By: J. Maygard	Weight: 24.7 kg/m
Date: 1/23/2025	LSD :	Min Tool Joint OD: 130		

ORDER	Serial No.	Tube											Box Tool Joint Inspection								Pin Tool Joint Inspection											
		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint Length	Usable Joint	
								1	2	3	4																					
99	RCLS43 681	P				Good		0.327					137		200				Good		137			190				Poor				
00	RCLS43 635	P				Good		0.319					136		195				Good		136			185				Poor				
01	RCLS43 1564	P				Good		0.326					137		195	Gal			Good	DG	136			185				Good				
02	RCLS43 2237	P				Good		0.342					137		275				Good		137			195				Good				
03	RCLS43 643	P				Good		0.334					137		185				Good		136			190	Str			Good	DG			
04	RCLS43 722	P				Good		0.287					137		205				Poor		137			180				Good				
05	RCLS43 2054	P		9		Poor		0.331					137		295				Good		137			205				Good				
06	RCLS43 1210	2		9		Poor		0.291				R.C. .035" S.W. .0300"	136		210				Good		136			185				Poor				
07	RCLS43 2141	P		4.5		Good		0.332					137		280				Good		137			195		Pitted	Yes	Good	SG			
08	RCLS43 841	P				Fair		0.337					136		295				Poor		136			265		Pitted	Yes	Poor	SG			
09	RCLS43 446	P				Fair		0.338					137		215		Pitted	Yes	Good	SG	137			185				Poor				
10	RCLS43 1183	P				Poor		0.336					136		185				Poor		136			190		Pitted	Yes	Poor	SG			
11	RCLS43 2226	P				Good		0.334					137		280				Good		137			190				Good				
12	RCLS43 2378	P				Poor		0.346					137		210				Good		137			190				Good				
13	RCLS43 2044	P				Poor		0.294					137		300				Good		137			205				Poor				
14	RCLS43 2339	P		13.5		Poor		0.305				**	137		200				Poor		137			195		Pitted	Yes	Poor	SG			
15	RCLS43 474	P				Fair		0.353					136		215		Pitted	Yes	Good	SG	136			185				Good				
16	RCLS43 1611	P				Poor		0.319					137		200				Good		136			190				Good				

THREAD / SEAL DAMAGES				TUBE DAMAGES		SERVICES PERFORMED	
BELL - Belled	GTH - Galled Thread	PTH - Pitted Thread	UOD - Undersized OD	CR - Cracked	CG - Cut & Gouges	- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space	
CH - Chain	LTL - Long Thread Length	SH - StringShot	WS - Washed Seal	MT - Mashed Tube	LW - Low Wall		
CRK - Crack	MS - Mashed Seal	STL - Short Thread Length	WRN - Worn	P - Pitting	SH - String Shot		
DS - Damaged Seal	MYH - Mashed Thread	STRTH - Stretched Thread	WTH - Washed Thread	W - Wear			
DTH - Damaged Thread	NB - No Bevel	STS - Stabbed Seal					
ED - Excessive Damage	OT - Over Torqued	T - Tapered					
GS - Galled Seal	PS - Pitted Sea	TRN - Torn					



X-Spect Oilfield NDT Ltd.

1105-11St Nisku T9E 8A8
Ph: 780-669-8637

DRILL PIPE INSPECTION TALLY SHEET

Customer: Allied ShortRidge

Pipe Description DRILL PIPE

Rig No.: LE #1	Work Order #: 2501-012	80% New Wall Thickness: 0.270 inches	Nominal Wall Thickness: 0.337 inches	O.D Size: 114.3 mm
Location: X-Spect Shop (Nisku)	PO/AFE:	Minimum Box Shoulder: 7	Connection: CET 43	Grade: S-135
Oil Company:	Job/Inv No.: Tong Space 7" +	New Tool Joint OD: 136.5	Inspected By: J. Maygard	Weight: 24.7 kg/m
Date: 1/23/2025	LSD :	Min Tool Joint OD: 130		

O R D E R	Serial No.	Tube											Box Tool Joint Inspection								Pin Tool Joint Inspection											
		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint Length	Usable Joint	
								1	2	3	4																					
17	RCLS43 798	P				Fair		0.349					136		205				Good		136			260		Pitted	Yes	Poor	SG			
18	RCLS43 182	P				Fair		0.343					136		200				Good		136			190		Washed	Yes	Poor	SG			
19	RCLS43 587	P				Poor		0.337					136		210				Good		136			180				Good				
20	RCLS43 542	P				Poor		0.345				**	136		210				Good		136			185				Good				
21	RCLS43 110	P				Poor		0.351					136		205				Good		136			190	XTR	Pitted	Yes	Good	SG			
22	RCLS43 1068	P				Poor		0.333					136		210		bbing Dam	Yes	Poor	SG	136			185				Poor				
23	RCLS43 2186	P		4.5		Poor		0.338					137		280				Good		137			180				Good				
24	RCLS43 223	P				Poor		0.316					136		200				Good		136			185				Poor				
25	RCLS43 1099	P				Poor		0.311					137		210				Good		136			185		Pitted	Yes	Good	SG			
26	RCLS43 2157	P				Poor		0.326					137		275				Good		137			195				Good				
27	RCLS43 668	P				Poor		0.332					136		200				Good		136			190				Poor				
28	RCLS43 371	P				Poor		0.340					136		200				Poor		136			185		Pitted	Yes	Poor	SG			
29	RCLS43 286	P				Fair		0.336					136		210		bbing Dam	Yes	Good	SG	136			190				Poor				
30	RCLS43 2541	P				Poor		0.290					137		205				Good		137			185				Good				
31	RCLS43 027	P				Poor		0.334					136		200				Good		136			185				Poor				
32	RCLS43 135	P				Poor		0.351					136		185				Good		136			185				Poor				
33	RCLS43 241	P				Fair		0.342				**	136		190				Good		136			190				Poor				
34	RCLS43 631	P				Poor		0.321					137		200				Good		136			195				Good				

THREAD / SEAL DAMAGES				TUBE DAMAGES		SERVICES PERFORMED
BELL - Belled CH - Chain CRK - Crack DS - Damaged Seal DTH - Damaged Thread ED - Excessive Damage GS - Galled Seal	GTH - Galled Thread LTL - Long Thread Length MS - Mashed Seal MYH - Mashed Thread NB - No Bevel OT - Over Torqued PS - Pitted Sea	PTH - Pitted Thread SH - StringShot STL - Short Thread Length STRTH - Stretched Thread STS - Stabbed Seal T - Tapered TRN - Torn	UOD - Undersized OD WS - Washed Seal WRN - Worn WTH - Washed Thread	CR - Cracked MT - Mashed Tube P - Pitting W - Wear	CG - Cut & Gouges LW - Low Wall SH - String Shot	- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space



X-Spect Oilfield NDT Ltd.

1105-11St Nisku T9E 8A8
Ph: 780-669-8637

DRILL PIPE INSPECTION TALLY SHEET

Customer: Allied ShortRidge

Pipe Description DRILL PIPE

Rig No.: LE #1	Work Order #: 2501-012	80% New Wall Thickness: 0.270 inches	Nominal Wall Thickness: 0.337 inches	O.D Size: 114.3 mm
Location: X-Spect Shop (Nisku)	PO/AFE:	Minimum Box Shoulder: 7	Connection: CET 43	Grade: S-135
Oil Company:	Job/Inv No.: Tong Space 7" +	New Tool Joint OD: 136.5	Inspected By: J. Maygard	Weight: 24.7 kg/m
Date: 1/23/2025	LSD :	Min Tool Joint OD: 130		

ORDER	Serial No.	Tube											Box Tool Joint Inspection								Pin Tool Joint Inspection											
		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint Length	Usable Joint	
								1	2	3	4																					
235	RCLS43 2485	P		4.5		Poor		0.331					137		200				Good		136			185				Good				
236	RCLS43 042	P				Fair		0.337					136		200				Good		136			190				Poor				
237	RCLS43 2360	P		4.5		Poor		0.315					136		210				Good		137			190		Pitted	Yes	Good	SG			
238	RCLS43 2585	P				Poor		0.321					137		205				Good		137			180		Galled	Yes	Good	SG			
239	RCLS43 639	P	1			Poor		0.295					136		195				Good		136			190				Poor				
240	RCLS43 2189	P				Poor		0.332					137		275				Good		137			190		Pitted	Yes	Poor	SG			
241	RCLS43 268	P				Fair		0.342					136		190		Chain Mark	Yes	Good	SG	136			185				Poor				
242	RCLS43 2459	P				Poor		0.358					137		190				Good		137			185				Good				
243	RCLS43 2069	P				Poor		0.329					137		280				Good		137			185				Good				
244	RCLS43 635	P				Poor		0.336					137		205				Good		137			185				Poor				
245	RCLS43 2090	P				Poor		0.317					137		300				Good		137			210				Good				
246	RCLS43 2110	P		18		Poor		0.295					137		295				Good		137			200				Good				
247	RCLS43 2098	P		13.5		Fair		0.307					136		300				Good		137			210				Good				
248	RCLS43 430	P				Fair		0.358					137		215				Good		137			180		Pitted	Yes	Good	SG			
249	RCLS43 2161	P				Fair		0.329					137		275	XTR			Good		137			190				Poor				
250	RCLS43 200	P				Fair		0.346					136		210				Good		137			190				Poor				
251	RCLS43 1618	P				Poor		0.334					137		185				Good		136			180				Good				
252	RCLS43 2085	P		13.5		Fair		0.312					137		305		Chain Mark	Yes	Good	SG	136			210				Good				

THREAD / SEAL DAMAGES				TUBE DAMAGES		SERVICES PERFORMED	
BELL - Belled	GTH - Galled Thread	PTH - Pitted Thread	UOD - Undersized OD	CR - Cracked	CG - Cut & Gouges	- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space	
CH - Chain	LTL - Long Thread Length	SH - String Shot	WS - Washed Seal	MT - Mashed Tube	LW - Low Wall		
CRK - Crack	MS - Mashed Seal	STL - Short Thread Length	WRN - Worn	P - Pitting	SH - String Shot		
DS - Damaged Seal	MYH - Mashed Thread	STRTH - Stretched Thread	WTH - Washed Thread	W - Wear			
DTH - Damaged Thread	NB - No Bevel	STS - Stabbed Seal					
ED - Excessive Damage	OT - Over Torqued	T - Tapered					
GS - Galled Seal	PS - Pitted Sea	TRN - Torn					



X-Spect Oilfield NDT Ltd.

1105-11St Nisku T9E 8A8
Ph: 780-669-8637

DRILL PIPE INSPECTION TALLY SHEET

Customer: Allied ShortRidge

Pipe Description DRILL PIPE

Rig No.: LE #1	Work Order #: 2501-012	80% New Wall Thickness: 0.270 inches	Nominal Wall Thickness: 0.337 inches	O.D Size: 114.3 mm
Location: X-Spect Shop (Nisku)	PO/AFE:	Minimum Box Shoulder: 7	Connection: CET 43	Grade: S-135
Oil Company:	Job/Inv No.: Tong Space 7" +	New Tool Joint OD: 136.5	Inspected By: J. Maygard	Weight: 24.7 kg/m
Date: 1/23/2025	LSD :	Min Tool Joint OD: 130		

ORDER	Serial No.	Tube											Box Tool Joint Inspection								Pin Tool Joint Inspection											
		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint Length	Usable Joint	
								1	2	3	4																					
253	RCLS43 620	P				Poor		0.296					137		200				Good		137			195				Good				
254	RCLS43 2312	P		13.5		Poor		0.302					137		190				Good		137			180				Good				
255	RCLS43 2473	P				Poor		0.328					137		210				Good		137			190				Good				
256	RCLS43 787	P				Poor		0.340					137		310				Good		137			255				Poor				
257	RCLS43 318	P				Poor		0.354					136		205				Good		136			185				Poor				
258	RCLS43 2612	P				Poor		0.319					137		210		bbing Dam	Yes	Good	SG	137			185				Good				
259	RCLS43 100	P				Fair		0.358					137		190				Good		136			185				Good				
260	RCLS43 2203	P				Poor		0.333					137		275				Good		136			190				Good				
261	RCLS43 636	P				Poor		0.342					137		200				Good		137			180				Good				
262	RCLS43 334	P				Poor		0.339					136		200			Pitted	Yes	Good	SG	136			180				Poor			
263	RCLS43 2552	P				Poor		0.330					136		210				Good		137			185				Good				
264	RCLS43 436	P				Poor		0.342					136		215				Good		136			190	XTR			Good				
265	RCLS43 516	P				Fair		0.331					136		205	XTR			Good		136			185				Poor				
266	RCLS43 648	P				Poor		0.290					137		205				Good		137			185				Good				
267	RCLS43 2521	P				Fair		0.342					136		185				Good		137			190				Good				
268	RCLS43 009	P				Fair		0.352					136		180				Good		137			185				Good				
269	RCLS43 531	P				Poor		0.329					136		205				Good		136			185				Poor				
270	RCLS43 2424	P	1			Fair		0.316					137		195				Good		137			185				Good				

THREAD / SEAL DAMAGES				TUBE DAMAGES		SERVICES PERFORMED	
BELL - Belled	GTH - Galled Thread	PTH - Pitted Thread	UOD - Undersized OD	CR - Cracked	CG - Cut & Gouges	- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space	
CH - Chain	LTL - Long Thread Length	SH - StringShot	WS - Washed Seal	MT - Mashed Tube	LW - Low Wall		
CRK - Crack	MS - Mashed Seal	STL - Short Thread Length	WRN - Worn	P - Pitting	SH - String Shot		
DS - Damaged Seal	MYH - Mashed Thread	STRTH - Stretched Thread	WTH - Washed Thread	W - Wear			
DTH - Damaged Thread	NB - No Bevel	STS - Stabbed Seal					
ED - Excessive Damage	OT - Over Torqued	T - Tapered					
GS - Galled Seal	PS - Pitted Sea	TRN - Torn					



X-Spect Oilfield NDT Ltd.

1105-11St Nisku T9E 8A8
Ph: 780-669-8637

DRILL PIPE INSPECTION TALLY SHEET

Customer: Allied ShortRidge

Pipe Description DRILL PIPE

Rig No.: LE #1	Work Order #: 2501-012	80% New Wall Thickness: 0.270 inches	Nominal Wall Thickness: 0.337 inches	O.D Size: 114.3 mm
Location: X-Spect Shop (Nisku)	PO/AFE:	Minimum Box Shoulder: 7	Connection: CET 43	Grade: S-135
Oil Company:	Job/Inv No.: Tong Space 7" +	New Tool Joint OD: 136.5	Inspected By: J. Maygard	Weight: 24.7 kg/m
Date: 1/23/2025	LSD :	Min Tool Joint OD: 130		

ORDER	Serial No.	Tube											Box Tool Joint Inspection								Pin Tool Joint Inspection											
		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint Length	Usable Joint	
								1	2	3	4																					
71	RCLS43 2514	P				Poor		0.328					137		200				Good		137			185				Poor				
72	RCLS43 2263	P				Fair		0.344					137		275				Good		137			195				Good				
73	RCLS43 252	P				Fair		0.330				**	137		200				Good		137			185				Poor				
74	RCLS43 398	P				Fair		0.334					136		210				Good		137			185				Poor				
75	RCLS43 2101	P		9		Fair		0.300					136		290				Good		137			205				Poor				
76	RCLS43 742	P				Poor		0.326					137		200				Good		136			190				Good				
77	RCLS43 962	P		4.5		Fair		0.312					136		235				Poor		136			195		Pitted	Yes	Poor	SG			
78	RCLS43 2444	P		9		Poor		0.311					137		210				Good		136			185				Good				
79	RCLS43 2114	P				Poor		0.331					137		305				Good		137			210				Good				
80	RCLS43 2074	P				Fair		0.329					137		295		Jobbing Dam	Yes	Good	SG	137			205				Poor				
81	RCLS43 2289	P				Poor		0.337					136		190				Good		137			190				Good				
82	RCLS43 2204	P				Poor		0.315				**	137		270				Poor		137			195				Poor				
83	RCLS43 011	P				Fair		0.325					137		205				Good		137			190				Good				
84	RCLS43 157	P				Fair		0.336					137		205				Good		136			190				Poor				
85	RCLS43 2282	P		4.5		Good		0.318				**	137		240				Good		137			185				Good				
86	RCLS43 2134	P				Fair		0.324					137		300				Good		137			205				Poor				
87	RCLS43 835	P		4.5		Fair		0.314					136		315				Poor		136			260				Poor				
88	RCLS43 316	P				Fair		0.351					137		185				Good		136			185				Good				

THREAD / SEAL DAMAGES				TUBE DAMAGES		SERVICES PERFORMED	
BELL - Belled	GTH - Galled Thread	PTH - Pitted Thread	UOD - Undersized OD	CR - Cracked	CG - Cut & Gouges	- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space	
CH - Chain	LTL - Long Thread Length	SH - String Shot	WS - Washed Seal	MT - Mashed Tube	LW - Low Wall		
CRK - Crack	MS - Mashed Seal	STL - Short Thread Length	WRN - Worn	P - Pitting	SH - String Shot		
DS - Damaged Seal	MYH - Mashed Thread	STRTH - Stretched Thread	WTH - Washed Thread	W - Wear			
DTH - Damaged Thread	NB - No Bevel	STS - Stabbed Seal					
ED - Excessive Damage	OT - Over Torqued	T - Tapered					
GS - Galled Seal	PS - Pitted Sea	TRN - Torn					



X-Spect Oilfield NDT Ltd.

1105-11St Nisku T9E 8A8
Ph: 780-669-8637

DRILL PIPE INSPECTION TALLY SHEET

Customer: Allied ShortRidge

Pipe Description DRILL PIPE

Rig No.: LE #1	Work Order #: 2501-012	80% New Wall Thickness: 0.270 inches	Nominal Wall Thickness: 0.337 inches	O.D Size: 114.3 mm
Location: X-Spect Shop (Nisku)	PO/AFE:	Minimum Box Shoulder: 7	Connection: CET 43	Grade: S-135
Oil Company:	Job/Inv No.: Tong Space 7"	New Tool Joint OD: 136.5	Inspected By:J. Maygard	Weight: 24.7 kg/m
Date: 1/23/2025	LSD :	Min Tool Joint OD: 130		

O R D E R	Serial No.	Tube											Box Tool Joint Inspection								Pin Tool Joint Inspection											
		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint Length	Usable Joint	
								1	2	3	4																					
289	RCLS43 2014	P		13.5		Fair		0.281					137		300		Galled	Yes	Good		137			210				Good				
290	RCLS43 2377	P		4.5		Poor		0.317					137		190				Good		137			195				Good				
291	RCLS43 625	P				Good		0.338					137		205				Good		137			195				Good				
292	RCLS43 137	P				Fair		0.352					137		185				Good		137			185				Poor				
293	RCLS43 773	P				Good		0.342					137		215				Poor		136			190				Poor				
294	RCLS43 1247	P	1			Good		0.280					137		210				Poor		136			180				Good				
295	RCLS43 358	P				Fair		0.332					137		205				Good		136			185				Poor				
296	RCLS43 1497	P				Good		0.334					137		300				Poor		136			260				Good				
297	RCLS43 2082	P		4.5		Fair		0.315					136		280				Good		136			210				Good				
298	RCLS43 289	P				Fair		0.331					136		200		Chain Mark	Yes	Good	SG	136			195				Good				
299	RCLS43 2196	P				Good		0.327					137		275		Washed	Yes	Good	SG	137			190				Good				
300	RCLS43 800	P				Fair		0.348					136		335				Good		137			255				Poor				
301	RCLS43 1235	P				Fair		0.327					136		335				Poor		136			225				Poor				
302	RCLS43 1982	P				Fair		0.319					137		295				Good		137			205				Good				
303	RCLS43 439	P				Fair		0.338				**	136		190		Jobbing Dam	Yes	Good	SG	136			185				Poor				
304	RCLS43 820	P				Good		0.324					136		305				Poor		136			255				Poor				
305	RCLS43 2247	P				Fair		0.353					137		260		Jobbing Dam	Yes	Good	SG	137			185				Good				
306	RCLS43 2370	P		4.5		Good		0.322					137		190				Good		137			190				Poor				

THREAD / SEAL DAMAGES				TUBE DAMAGES		SERVICES PERFORMED	
BELL - Belled	GTH - Galled Thread	PTH - Pitted Thread	UOD - Undersized OD	CR - Cracked	CG - Cut & Gouges	- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space	
CH - Chain	LTL - Long Thread Length	SH - StringShot	WS - Washed Seal	MT - Mashed Tube	LW - Low Wall		
CRK - Crack	MS - Mashed Seal	STL - Short Thread Length	WRN - Worn	P - Pitting	SH - String Shot		
DS - Damaged Seal	MYH - Mashed Thread	STRTH - Stretched Thread	WTH - Washed Thread	W - Wear			
DTH - Damaged Thread	NB - No Bevel	STS - Stabbed Seal					
ED - Excessive Damage	OT - Over Torqued	T - Tapered					
GS - Galled Seal	PS - Pitted Sea	TRN - Torn					



X-Spect Oilfield NDT Ltd.

1105-11St Nisku T9E 8A8
Ph: 780-669-8637

DRILL PIPE INSPECTION TALLY SHEET

Customer: Allied ShortRidge

Pipe Description DRILL PIPE

Rig No.: LE #1	Work Order #: 2501-012	80% New Wall Thickness: 0.270 inches	Nominal Wall Thickness: 0.337 inches	O.D Size: 114.3 mm
Location: X-Spect Shop (Nisku)	PO/AFE:	Minimum Box Shoulder: 7	Connection: CET 43	Grade: S-135
Oil Company:	Job/Inv No.: Tong Space 7"	New Tool Joint OD: 136.5	Inspected By:J. Maygard	Weight: 24.7 kg/m
Date: 1/23/2025	LSD :	Min Tool Joint OD: 130		

ORDER	Serial No.	Tube											Box Tool Joint Inspection								Pin Tool Joint Inspection											
		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint Length	Usable Joint	
								1	2	3	4																					
007	RCLS43 996	P				Fair		0.341					136		220				Good		137			195				Good				
008	RCLS43 2028	P		4.5		Fair		0.335					137		180		Jobbing Dam	Yes	Good	SG	137			190				Good				
009	RCLS43 750	P				Fair		0.324					137		200				Good		136			190				Good				
010	RCLS43 1505	P		13.5		Good		0.335					136		215				Poor		136			185				Poor				
011	RCLS43 1419	P				Good		0.350				**	137		305				Good		137			260				Good				
012	RCLS43 141	P				Fair		0.338					136		200		Chain Mark	Yes	Good	SG	136			190				Good				
013	RCLS43 2598	P				Good		0.322					137		190				Good		136			185				Good				
014	RCLS43 2075	P		13.5		Poor		0.298					136		305				Good		136			195				Good				
015	RCLS43 345	P				Fair		0.352					136		180				Good		136			185				Poor				
016	RCLS43 426	P				Fair		0.332					136		210				Good		136			190				Poor				
017	RCLS43 2227	P				Fair		0.339					137		280				Good		137			195				Good				
018	RCLS43 1465	P				Fair		0.331					137		325				Poor		137			235				Poor				
019	RCLS43 819	P				Good		0.336					136		305				Poor		136			250				Poor				
020	RCLS43 1328	P				Good		0.318					136		305				Good		136			235				Poor				
021	RCLS43 2043	P		4.5		Poor		0.312					136		285				Good		137			185		Pitted	Yes	Good	SG			
022	MS 092	P		13.5		Poor		0.316					136		190				Good		137			190		Galled	Yes	Good	SG			
023	RCLS43 2076	P				Poor		0.317					136		285		Jobbing Dam	Yes	Good	SG	136			205				Good				
024	RCLS43 1128	P				Poor		0.328					136		285				Good		137			210				Poor				

THREAD / SEAL DAMAGES				TUBE DAMAGES		SERVICES PERFORMED	
BELL - Belled	GTH - Galled Thread	PTH - Pitted Thread	UOD - Undersized OD	CR - Cracked	CG - Cut & Gouges	- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space	
CH - Chain	LTL - Long Thread Length	SH - String Shot	WS - Washed Seal	MT - Mashed Tube	LW - Low Wall		
CRK - Crack	MS - Mashed Seal	STL - Short Thread Length	WRN - Worn	P - Pitting	SH - String Shot		
DS - Damaged Seal	MYH - Mashed Thread	STRTH - Stretched Thread	WTH - Washed Thread	W - Wear			
DTH - Damaged Thread	NB - No Bevel	STS - Stabbed Seal					
ED - Excessive Damage	OT - Over Torqued	T - Tapered					
GS - Galled Seal	PS - Pitted Sea	TRN - Torn					



X-Spect Oilfield NDT Ltd.

1105-11St Nisku T9E 8A8
Ph: 780-669-8637

DRILL PIPE INSPECTION TALLY SHEET

Customer: Allied ShortRidge

Pipe Description DRILL PIPE

Rig No.: LE #1	Work Order #: 2501-012	80% New Wall Thickness: 0.270 inches	Nominal Wall Thickness: 0.337 inches	O.D Size: 114.3 mm
Location: X-Spect Shop (Nisku)	PO/AFE:	Minimum Box Shoulder: 7	Connection: CET 43	Grade: S-135
Oil Company:	Job/Inv No.: Tong Space 7" +	New Tool Joint OD: 136.5	Inspected By: J. Maygard	Weight: 24.7 kg/m
Date: 1/23/2025	LSD :	Min Tool Joint OD: 130		

O R D E R	Serial No.	Tube											Box Tool Joint Inspection								Pin Tool Joint Inspection											
		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint Length	Usable Joint	
								1	2	3	4																					
325	RCLS43 2420	P		4.5		Poor		0.317					137		185				Good		137			195				Good				
326	RCLS43 338	P				Fair		0.344					136		200				Poor		136			190				Poor				
327	RCLS43 2132	P		4.5		Poor		0.309					137		205				Good		137			185				Good				
328	RCLS43 319	P				Fair		0.335					136		200				Good		136			195				Poor				
329	RCLS43 367	P				Fair		0.340					136		205				Good		137			185				Poor				
330	RCLS43 671	P				Poor		0.313					137		200				Good		136			195				Good				
331	RCLS43 2070	P				Fair		0.335					137		280				Good		137			205				Good				
332	RCLS43 2545	P				Fair		0.297					137		205				Good		137			190				Good				
333	RCLS43 327	P				Fair		0.336					136		200				Good		136			190				Poor				
334	RCLS43 301	P				Fair		0.350					137		180				Good		136			195				Good				
335	RCLS43 447	P				Poor		0.363					137		210		Jobbing Dam	Yes	Good	SG	137			185				Good				
336	RCLS43 219	P		13.5		Poor		0.331					137		270				Good		137			200				Good				
337	RCLS43 354	P				Fair		0.345					136		200				Good		136			190				Poor				
338	RCLS43 952	P				Poor		0.327					136		330				Poor		136			235		4.487	Yes	Good	SG			
339	RCLS43 1142	P				Good		0.342					136		205				Poor		137			190				Good				
340	RCLS43 006	P				Fair		0.340					136		200				Good		137			185				Poor				
341	RCLS43 2294	P				Fair		0.327					137		190				Good		137			190		Galled	Yes	Good	SG			
342	RCLS43 580	P				Fair		0.348					137		210				Good		137			185				Good				

THREAD / SEAL DAMAGES				TUBE DAMAGES		SERVICES PERFORMED	
BELL - Belled CH - Chain CRK - Crack DS - Damaged Seal DTH - Damaged Thread ED - Excessive Damage GS - Galled Seal	GTH - Galled Thread LTL - Long Thread Length MS - Mashed Seal MYH - Mashed Thread NB - No Bevel OT - Over Torqued PS - Pitted Sea	PTH - Pitted Thread SH - StringShot STL - Short Thread Length STRTH - Stretched Thread STS - Stabbed Seal T - Tapered TRN - Torn	UOD - Undersized OD WS - Washed Seal WRN - Worn WTH - Washed Thread	CR - Cracked MT - Mashed Tube P - Pitting W - Wear	CG - Cut & Gouges LW - Low Wall SH - String Shot	- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space	



X-Spect Oilfield NDT Ltd.

1105-11St Nisku T9E 8A8
Ph: 780-669-8637

DRILL PIPE INSPECTION TALLY SHEET

Customer: Allied ShortRidge

Pipe Description DRILL PIPE

Rig No.: LE #1	Work Order #: 2501-012	80% New Wall Thickness: 0.270 inches	Nominal Wall Thickness: 0.337 inches	O.D Size: 114.3 mm
Location: X-Spect Shop (Nisku)	PO/AFE:	Minimum Box Shoulder: 7	Connection: CET 43	Grade: S-135
Oil Company:	Job/Inv No.: Tong Space 7" +	New Tool Joint OD: 136.5	Inspected By: J. Maygard	Weight: 24.7 kg/m
Date: 1/23/2025	LSD :	Min Tool Joint OD: 130		

ORDER	Serial No.	Tube											Box Tool Joint Inspection								Pin Tool Joint Inspection											
		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint Length	Usable Joint	
								1	2	3	4																					
443	RCLS43 701	P				Poor		0.303					137		200				Good		136			185				Good				
444	RCLS43 989	P				Poor		0.344					136		215				Good		136			185		Pitted	Yes	Good	SG			
445	RCLS43 127	P				Fair		0.351					136		200				Good		136			185				Good				
446	RCLS43 650	P				Poor		0.318					136		180				Good		136			190				Good				
447	RCLS43 340	P				Poor		0.339					137		195				Good		137			185				Good				
448	RCLS43 2210	P				Fair		0.340					136		270				Good		137			190				Good				
449	RCLS43 2084	P				Poor		0.331					137		190				Good		137			180				Good				
450	RCLS43 452	P			Y	Poor		0.350				**	136		210				Good		136			185				Good				
451	RCLS43 2167	P				Poor		0.342					137		275				Good		137			195				Good				
452	RCLS43 1449	P				Good		0.328					136		325				Poor		136			265				Poor				
453	RCLS43 481	P				Fair		0.332					136		215				Good		136			185				Poor				
454	RCLS43 333	P				Fair		0.333					136		200		bbing Dam	Yes	Good	SG	136			185				Poor				
455	RCLS43 2002	P				Poor		0.321					137		290				Good		137			210				Good				
456	RCLS43 2219	P				Poor		0.315					137		275				Good		137			185				Good				
457	RCLS43 473	P				Fair		0.338					136		210				Good		136			190				Poor				
458	RCLS43 734	P				Poor		0.337					137		180				Poor		137			190				Good				
459	RCLS43 072	P				Fair		0.328					136		200		bbing Dam	Yes	Good	SG	136			185				Poor				
460	RCLS43 113	P				Poor		0.339					136		200				Good		136			195				Poor				

THREAD / SEAL DAMAGES				TUBE DAMAGES		SERVICES PERFORMED	
BELL - Belled	GTH - Galled Thread	PTH - Pitted Thread	UOD - Undersized OD	CR - Cracked	CG - Cut & Gouges	- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space	
CH - Chain	LTL - Long Thread Length	SH - StringShot	WS - Washed Seal	MT - Mashed Tube	LW - Low Wall		
CRK - Crack	MS - Mashed Seal	STL - Short Thread Length	WRN - Worn	P - Pitting	SH - String Shot		
DS - Damaged Seal	MYH - Mashed Thread	STRTH - Stretched Thread	WTH - Washed Thread	W - Wear			
DTH - Damaged Thread	NB - No Bevel	STS - Stabbed Seal					
ED - Excessive Damage	OT - Over Torqued	T - Tapered					
GS - Galled Seal	PS - Pitted Sea	TRN - Torn					



X-Spect Oilfield NDT Ltd.

1105-11St Nisku T9E 8A8
Ph: 780-669-8637

DRILL PIPE INSPECTION TALLY SHEET

Customer: Allied ShortRidge

Pipe Description DRILL PIPE

Rig No.: LE #1	Work Order #: 2501-012	80% New Wall Thickness: 0.270 inches	Nominal Wall Thickness: 0.337 inches	O.D Size: 114.3 mm
Location: X-Spect Shop (Nisku)	PO/AFE:	Minimum Box Shoulder: 7	Connection: CET 43	Grade: S-135
Oil Company:	Job/Inv No.: Tong Space 7"+	New Tool Joint OD: 136.5	Inspected By:J. Maygard	Weight: 24.7 kg/m
Date: 1/23/2025	LSD :	Min Tool Joint OD: 130		

ORDER	Serial No.	Tube											Box Tool Joint Inspection								Pin Tool Joint Inspection										
		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint Length	Usable Joint
								1	2	3	4																				
361	RCLS43 2142	P		4.5		Fair		0.328					137		270				Good		136			195				Poor			
362	RCLS43 1624	P				Good		0.337					136		200				Good		137			195				Good			
363	RCLS43 2048	P				Good		0.326					137		200		Chain Mark	Yes	Good	SG	137			185				Good			
364	RCLS43 180	P				Fair		0.341					137		200		Chain Mark	Yes	Good	SG	137			195				Poor			
365	RCLS43 2230	P				Good		0.332					137		280				Good		137			195				Good			
366	RCLS43 1021	P				Fair		0.322					137		210				Good		137			190				Poor			
367	RCLS43 2503	P				Poor		0.331					137		210				Good		137			190				Good			
368	RCLS43 247	P				Fair		0.334				**	137		200		Jobbing Dam	Yes	Good	SG	137			185				Poor			
369	RCLS43 320	P				Poor		0.338					136		210				Good		136			185				Poor			
370	RCLS43 323	P				Good		0.346					136		200				Good		137			190				Poor			
371	RCLS43 173	P				Good		0.314					137		205				Poor		136			190				Poor			
372	RCLS43 2341	P		4.5		Fair		0.322					137		210				Good		137			190				Poor			
373	RCLS43 1489	P				Good		0.336					136		330				Good		136			235				Poor			
374	RCLS43 1405	P				Good		0.341					137		215				Good		136			190		Pitted	Yes	Good	SG		
375	RCLS43 213	P				Fair		0.337					136		205		Galled	Yes	Good	SG	136			190				Poor			
376	RCLS43 659	P				Poor		0.313					137		200				Good		136			185				Good			
377	RCLS43 256	P				Good		0.337				**	136		200				Good		136			195				Poor			
378	RCLS43 459	P				Poor		0.341					137		215				Good		137			190				Poor			

THREAD / SEAL DAMAGES			
BELL - Belled	GTH - Galled Thread	PTH - Pitted Thread	UOD - Undersized OD
CH - Chain	LTL - Long Thread Length	SH - String Shot	WS - Washed Seal
CRK - Crack	MS - Mashed Seal	STL - Short Thread Length	WRN - Worn
DS - Damaged Seal	MYH - Mashed Thread	STRTH - Stretched Thread	WTH - Washed Thread
DTH - Damaged Thread	NB - No Bevel	STS - Stabbed Seal	
ED - Excessive Damage	OT - Over Torqued	T - Tapered	
GS - Galled Seal	PS - Pitted Sea	TRN - Torn	

TUBE DAMAGES	
CR - Cracked	CG - Cut & Gouges
MT - Mashed Tube	LW - Low Wall
P - Pitting	SH - String Shot
W - Wear	

SERVICES PERFORMED
- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space



X-Spect Oilfield NDT Ltd.

1105-11St Nisku T9E 8A8
Ph: 780-669-8637

DRILL PIPE INSPECTION TALLY SHEET

Customer: Allied ShortRidge

Pipe Description DRILL PIPE

Rig No.: LE #1	Work Order #: 2501-012	80% New Wall Thickness: 0.270 inches	Nominal Wall Thickness: 0.337 inches	O.D Size: 114.3 mm
Location: X-Spect Shop (Nisku)	PO/AFE:	Minimum Box Shoulder: 7	Connection: CET 43	Grade: S-135
Oil Company:	Job/Inv No.: Tong Space 7" +	New Tool Joint OD: 136.5	Inspected By: J. Maygard	Weight: 24.7 kg/m
Date: 1/23/2025	LSD :	Min Tool Joint OD: 130		

ORDER ID #	Serial No.	Tube											Box Tool Joint Inspection								Pin Tool Joint Inspection											
		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint Length	Usable Joint	
								1	2	3	4																					
179	RCLS43 2092	P				Poor		0.309						137		200				Good		137			185				Good			
180	RCLS43 2556	P				Good		0.315						137		205		Jobbing Dam	Yes	Good	SG	137			185				Good			
181	RCLS43 972	P				Fair		0.346						137		210		Chain Mark	Yes	Good	SG	137			190				Poor			
182	RCLS43 1975	P				Fair		0.325						137		280				Good		137			185				Poor			
183	RCLS43 758	P				Fair		0.337						136		215				Good		137			185		Galled	Yes	Poor	SG		
184	RCLS43 120	P				Good		0.343						136		205				Good		137			190				Poor			
185	RCLS43 2425	P				Fair		0.312						136		185				Good		135			195				Good			
186	RCLS43 781	P				Good		0.339						137		315				Good		137			235				Poor			
187	RCLS43 199	P				Fair		0.328						136		200				Good		136			195				Poor			
188	RCLS43 524	P				Fair		0.325						137		215				Good		136			190				Good			
189	RCLS43 339	P				Fair		0.339						137		200		Chain Mark	Yes	Good	SG	136			190				Poor			
190	RCLS43 2238	P				Poor		0.340				**		137		280				Good		137			190				Good			
191	RCLS43 202	P				Fair		0.322				**		136		200				Poor		136			190				Poor			
192	RCLS43 2017	P				Poor		0.330						137		195				Good		137			185				Good			
193	RCLS43 2617	P				Poor		0.325						137		210				Good		137			185				Good			
194	RCLS43 1153	P				Poor		0.332						136		215				Good		136			190				Poor			
195	RCLS43 2320	P				Fair		0.311						136		210				Good		136			185		Galled	Yes	Poor	SG		
196	RCLS43 2356	P				Fair		0.292						137		205				Good		137			185				Good			

THREAD / SEAL DAMAGES				TUBE DAMAGES		SERVICES PERFORMED	
BELL - Belled	GTH - Galled Thread	PTH - Pitted Thread	UOD - Undersized OD	CR - Cracked	CG - Cut & Gouges	- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space	
CH - Chain	LTL - Long Thread Length	SH - String Shot	WS - Washed Seal	MT - Mashed Tube	LW - Low Wall		
CRK - Crack	MS - Mashed Seal	STL - Short Thread Length	WRN - Worn	P - Pitting	SH - String Shot		
DS - Damaged Seal	MYH - Mashed Thread	STRTH - Stretched Thread	WTH - Washed Thread	W - Wear			
DTH - Damaged Thread	NB - No Bevel	STS - Stabbed Seal					
ED - Excessive Damage	OT - Over Torqued	T - Tapered					
GS - Galled Seal	PS - Pitted Sea	TRN - Torn					



X-Spect Oilfield NDT Ltd.

1105-11St Nisku T9E 8A8
Ph: 780-669-8637

DRILL PIPE INSPECTION TALLY SHEET

Customer: Allied ShortRidge

Pipe Description DRILL PIPE

Rig No.: LE #1	Work Order #: 2501-012	80% New Wall Thickness: 0.270 inches	Nominal Wall Thickness: 0.337 inches	O.D Size: 114.3 mm
Location: X-Spect Shop (Nisku)	PO/AFE:	Minimum Box Shoulder: 7	Connection: CET 43	Grade: S-135
Oil Company:	Job/Inv No.: Tong Space 7" +	New Tool Joint OD: 136.5	Inspected By: J. Maygard	Weight: 24.7 kg/m
Date: 1/23/2025	LSD :	Min Tool Joint OD: 130		

ORDER	Serial No.	Tube											Box Tool Joint Inspection								Pin Tool Joint Inspection											
		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint Length	Usable Joint	
								1	2	3	4																					
97	RCLS43 2569	P				Poor		0.327					137		205				Good		137			185		Galled	Yes	Poor	SG			
98	RCLS43 2106	P				Fair		0.300					137		270		bbing Dam	Yes	Good	SG	137			180				Good				
99	RCLS43 2518	P				Poor		0.328					137		210				Good		137			190				Good				
00	RCLS43 224	P				Poor		0.318					136		205		Galled	Yes	Poor	SG	136			185				Poor				
01	RCLS43 2345	P				Poor		0.347					137		290				Good		137			190				Good				
02	RCLS43 622	P				Poor		0.325					136		200				Good		136			195				Poor				
03	RCLS43 2614	P				Poor		0.327					137		200				Good		137			180				Good				
04	RCLS43 1488	P		13.5		Good		0.305				**	136		210				Good		136			190				Poor				
05	RCLS43 336	P				Poor		0.348					136		200				Good		137			190				Good				
06	RCLS43 2531	P				Poor		0.321					137		185				Good		137			185				Good				
07	RCLS43 039	P				Fair		0.353					136		205				Good		136			190				Poor				
08	RCLS43 472	P				Poor		0.347					137		195				Good		136			185				Good				
09	RCLS43 1264	P				Fair		0.346				**	137		345				Good		137			270				Good				
10	RCLS43 680	P				Fair		0.327					137		200		bbing Dam	Yes	Good	SG	136			175				Good				
11	RCLS43 2367	P	1	13.5		Poor		0.318				**	137		205				Good		137			180				Poor				
12	RCLS43 2504	P				Fair		0.338					137		210		hain Mark	Yes	Good	SG	137			190				Good				
13	RCLS43 2553	P				Poor		0.323					137		210				Good		137			190				Good				
14	RCLS43 344	P				Fair		0.328					136		200				Good		137			190				Poor				

THREAD / SEAL DAMAGES				TUBE DAMAGES		SERVICES PERFORMED	
BELL - Belled	GTH - Galled Thread	PTH - Pitted Thread	UOD - Undersized OD	CR - Cracked	CG - Cut & Gouges	- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space	
CH - Chain	LTL - Long Thread Length	SH - StringShot	WS - Washed Seal	MT - Mashed Tube	LW - Low Wall		
CRK - Crack	MS - Mashed Seal	STL - Short Thread Length	WRN - Worn	P - Pitting	SH - String Shot		
DS - Damaged Seal	MYH - Mashed Thread	STRTH - Stretched Thread	WTH - Washed Thread	W - Wear			
DTH - Damaged Thread	NB - No Bevel	STS - Stabbed Seal					
ED - Excessive Damage	OT - Over Torqued	T - Tapered					
GS - Galled Seal	PS - Pitted Sea	TRN - Torn					



X-Spect Oilfield NDT Ltd.

1105-11St Nisku T9E 8A8
Ph: 780-669-8637

DRILL PIPE INSPECTION TALLY SHEET

Customer: Allied ShortRidge

Pipe Description DRILL PIPE

Rig No.: LE #1	Work Order #: 2501-012	80% New Wall Thickness: 0.270 inches	Nominal Wall Thickness: 0.337 inches	O.D Size: 114.3 mm
Location: X-Spect Shop (Nisku)	PO/AFE:	Minimum Box Shoulder: 7	Connection: CET 43	Grade: S-135
Oil Company:	Job/Inv No.: Tong Space 7" +	New Tool Joint OD: 136.5	Inspected By: J. Maygard	Weight: 24.7 kg/m
Date: 1/23/2025	LSD :	Min Tool Joint OD: 130		

O R D E R	Serial No.	Tube											Box Tool Joint Inspection								Pin Tool Joint Inspection										
		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint Length	Usable Joint
								1	2	3	4																				
115	RCLS43 1984	P		18		Fair		0.306					137		300				Good		137			185				Good			
116	RCLS43 623	P				Poor		0.321					137		200				Good		136			195				Good			
117	MS 380	P	1	9		Poor		0.319					136		195				Good		137			185				Poor			
118	RCLS43 125	P				Fair		0.346					137		185				Good		137			190				Good			
119	RCLS43 1305	P				Poor		0.341					137		215				Good		137			190				Poor			
120	RCLS43 2404	P				Fair		0.337					137		210				Good		137			190				Good			
121	MS 109	P		9		Fair		0.322					137		205				Good		137			190				Poor			
122	RCLS43 521	P				Fair		0.325					137		210				Good		137			185				Poor			
123	RCLS43 1059	P		13.5		Fair		0.328					137		190				Poor		137			185				Poor			
124	RCLS43 317	P				Fair		0.340					137		205				Good		136			180				Good			
125	RCLS43 094	P				Fair		0.337					137		205				Good		137			180				Good			
126	RCLS43 2318	P		4.5		Poor		0.325					137		190				Good		137			180				Good			
127	RCLS43 2049	P				Poor		0.329					137		200				Good		137			185				Good			
128	RCLS43 163	P				Good		0.322					136		200				Poor		137			190				Poor			
129	RCLS43 1506	P				Fair		0.334				**	137		300				Good		136			250				Good			
130	RCLS43 022	P				Fair		0.328					136		200				Good		136			185				Poor			
131	RCLS43 1527	P				Fair		0.331					137		205	XTR			Poor		137			190				Good			
132	RCLS43 543	P				Fair		0.330					137		205				Good		137			185				Poor			

THREAD / SEAL DAMAGES			
BELL - Belled	GTH - Galled Thread	PTH - Pitted Thread	UOD - Undersized OD
CH - Chain	LTL - Long Thread Length	SH - StringShot	WS - Washed Seal
CRK - Crack	MS - Mashed Seal	STL - Short Thread Length	WRN - Worn
DS - Damaged Seal	MYH - Mashed Thread	STRTH - Stretched Thread	WTH - Washed Thread
DTH - Damaged Thread	NB - No Bevel	STS - Stabbed Seal	
ED - Excessive Damage	OT - Over Torqued	T - Tapered	
GS - Galled Seal	PS - Pitted Sea	TRN - Torn	

TUBE DAMAGES	
CR - Cracked	CG - Cut & Gouges
MT - Mashed Tube	LW - Low Wall
P - Pitting	SH - String Shot
W - Wear	

SERVICES PERFORMED
- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space



X-Spect Oilfield NDT Ltd.

1105-11St Nisku T9E 8A8
Ph: 780-669-8637

DRILL PIPE INSPECTION TALLY SHEET

Customer: Allied ShortRidge

Pipe Description DRILL PIPE

Rig No.: LE #1	Work Order #: 2501-012	80% New Wall Thickness: 0.270 inches	Nominal Wall Thickness: 0.337 inches	O.D Size: 114.3 mm
Location: X-Spect Shop (Nisku)	PO/AFE:	Minimum Box Shoulder: 7	Connection: CET 43	Grade: S-135
Oil Company:	Job/Inv No.: Tong Space 7" +	New Tool Joint OD: 136.5	Inspected By: J. Maygard	Weight: 24.7 kg/m
Date: 1/23/2025	LSD :	Min Tool Joint OD: 130		

ORDER ID #	Serial No.	Tube											Box Tool Joint Inspection								Pin Tool Joint Inspection											
		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint Length	Usable Joint	
								1	2	3	4																					
433	RCLS43 1192	P		4.5		Poor		0.314					137		200				Good		137			185				Poor				
434	RCLS43 376	P				Fair		0.328					136		200		Jobbing Dam	Yes	Good	SG	137			190				Good				
435	RCLS43 1436	P				Fair		0.331					137		205				Good		137			185				Good				
436	RCLS43 1514	P				Fair		0.328					137		195				Good		137			190				Poor				
437	RCLS43 2214	P				Fair		0.341					137		275				Good		137			190				Good				
438	RCLS43 564	P				Fair		0.343					137		215				Good		136			190				Poor				
439	RCLS43 2502	P				Fair		0.321					137		205				Good		136			185				Good				
440	RCLS43 2538	P				Poor		0.296					137		205				Good		137			180				Good				
441	RCLS43 363	P				Poor		0.338					136		205				Good		136			180				Poor				
442	RCLS43 243	P				Good		0.323				**	136		205				Good		137			190				Poor				
443	RCLS43 2515	P				Poor		0.311					137		205				Good		137			180				Poor				
444	RCLS43 1496	P				Fair		0.336					136		335				Good		137			255				Good				
445	RCLS43 825	P		13.5		Fair		0.310				**	137		275				Good		137			190				Good				
446	RCLS43 1083	P				Fair		0.336					136		205				Good		137			190				Good				
447	RCLS43 2163	P		9		Good		0.320					137		275				Good		137			190				Poor				
448	RCLS43 2422	P				Poor		0.340					137		190				Good		135			175				Poor				
449	RCLS43 2371	P				Poor		0.347					137		210				Good		137			190		Pitted	Yes	Good	SG			
450	RCLS43 667A	P				Poor		0.392					136		205				Good		136			190				Good				

THREAD / SEAL DAMAGES			
BELL - Belled	GTH - Galled Thread	PTH - Pitted Thread	UOD - Undersized OD
CH - Chain	LTL - Long Thread Length	SH - String Shot	WS - Washed Seal
CRK - Crack	MS - Mashed Seal	STL - Short Thread Length	WRN - Worn
DS - Damaged Seal	MYH - Mashed Thread	STRTH - Stretched Thread	WTH - Washed Thread
DTH - Damaged Thread	NB - No Bevel	STS - Stabbed Seal	
ED - Excessive Damage	OT - Over Torqued	T - Tapered	
GS - Galled Seal	PS - Pitted Sea	TRN - Torn	

TUBE DAMAGES	
CR - Cracked	CG - Cut & Gouges
MT - Mashed Tube	LW - Low Wall
P - Pitting	SH - String Shot
W - Wear	

SERVICES PERFORMED
- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space



X-Spect Oilfield NDT Ltd.

1105-11St Nisku T9E 8A8
Ph: 780-669-8637

DRILL PIPE INSPECTION TALLY SHEET

Customer: Allied ShortRidge

Pipe Description DRILL PIPE

Rig No.: LE #1	Work Order #: 2501-012	80% New Wall Thickness: 0.270 inches	Nominal Wall Thickness: 0.337 inches	O.D Size: 114.3 mm
Location: X-Spect Shop (Nisku)	PO/AFE:	Minimum Box Shoulder: 7	Connection: CET 43	Grade: S-135
Oil Company:	Job/Inv No.: Tong Space 7" +	New Tool Joint OD: 136.5	Inspected By: J. Maygard	Weight: 24.7 kg/m
Date: 1/23/2025	LSD :	Min Tool Joint OD: 130		

ORDER	Serial No.	Tube											Box Tool Joint Inspection								Pin Tool Joint Inspection											
		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint Length	Usable Joint	
								1	2	3	4																					
451	RCLS43 1467	P				Fair		0.343				**	137		205				Poor		137			180				Poor				
452	RCLS43 2102	P		13.5		Poor		0.313					137		310				Good		137			205				Good				
453	RCLS43 2120	P				Fair		0.317				**	137		295				Good		137			195				Good				
454	RCLS43 563	P		4.5		Fair		0.328					137		210				Good		136			185				Poor				
455	RCLS43 461	P				Fair		0.340					136		215				Good		136			190				Good				
456	RCLS43 2568	P				Fair		0.308					137		205				Good		136			190				Poor				
457	RCLS43 2037	P		13.5		Fair		0.314					137		305				Good		137			210				Good				
458	RCLS43 792	P				Fair		0.353					136		315				Poor		136			265				Poor				
459	RCLS43 1993	P				Fair		0.327					136		210		Chain Mark	Yes	Good	SG	136			185				Poor				
460	RCLS43 1379	P				Fair		0.333					137		215				Good		137			190				Good				
461	RCLS43 288	P				Fair		0.342					137		200				Good		137			190				Good				
462	RCLS43 2322	P				Good		0.345					136		195				Good		137			190				Good				
463	RCLS43 1101	P				Good		0.321					136		205		Jobbing Dam	Yes	Poor	SG	136			185				Poor				
464	RCLS43 634	P				Poor		0.326					136		200				Good		137			195				Good				
465	RCLS43 413	P				Poor		0.356					136		210				Good		136			185				Good				
466	RCLS43 2068	P		13.5		Good		0.312					136		300				Good		137			190				Good				
467	RCLS43 2557	P				Good		0.332					137		210				Good		137			180				Good				
468	MS 246	P		9		Good		0.329					137		190				Good		137			190				Poor				

THREAD / SEAL DAMAGES				TUBE DAMAGES		SERVICES PERFORMED	
BELL - Belled	GTH - Galled Thread	PTH - Pitted Thread	UOD - Undersized OD	CR - Cracked	CG - Cut & Gouges	- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space	
CH - Chain	LTL - Long Thread Length	SH - String Shot	WS - Washed Seal	MT - Mashed Tube	LW - Low Wall		
CRK - Crack	MS - Mashed Seal	STL - Short Thread Length	WRN - Worn	P - Pitting	SH - String Shot		
DS - Damaged Seal	MYH - Mashed Thread	STRTH - Stretched Thread	WTH - Washed Thread	W - Wear			
DTH - Damaged Thread	NB - No Bevel	STS - Stabbed Seal					
ED - Excessive Damage	OT - Over Torqued	T - Tapered					
GS - Galled Seal	PS - Pitted Sea	TRN - Torn					



X-Spect Oilfield NDT Ltd.

1105-11St Nisku T9E 8A8
Ph: 780-669-8637

DRILL PIPE INSPECTION TALLY SHEET

Customer: Allied ShortRidge

Pipe Description DRILL PIPE

Rig No.: LE #1	Work Order #: 2501-012	80% New Wall Thickness: 0.270 inches	Nominal Wall Thickness: 0.337 inches	O.D Size: 114.3 mm
Location: X-Spect Shop (Nisku)	PO/AFE:	Minimum Box Shoulder: 7	Connection: CET 43	Grade: S-135
Oil Company:	Job/Inv No.: Tong Space 7"+	New Tool Joint OD: 136.5	Inspected By:J. Maygard	Weight: 24.7 kg/m
Date: 1/23/2025	LSD :	Min Tool Joint OD: 130		

O R D E R	Serial No.	Tube											Box Tool Joint Inspection								Pin Tool Joint Inspection										
		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint length	Usable Joint
								1	2	3	4																				
469	RCLS43 351	P		4.5		Poor		0.339					136		205				Good		136			185				Poor			
470	RCLS43 2241	P		9		Good		0.324					137		200				Good		136			195				Good			
471	RCLS43 053	P				Good		0.335					136		200				Good		136			190				Poor			
472	RCLS43 2154	P				Fair		0.327					137		275				Good		137			190				Good			
473	RCLS43 2262	P				Fair		0.338					137		275				Good		137			175				Poor			
474	RCLS43 1104	P		13.5		Fair		0.329					136		290				Poor		136			185				Poor			
475	RCLS43 744	P				Good		0.322					137		210				Good		136			185				Poor			
476	RCLS43 2130	P		13.5		Good		0.316					137		295				Good		137			205				Good			
477	RCLS43 727	P				Poor		0.305					136		200				Good		137			180		Galled	Yes	Good	SG		
478	RCLS43 2198	P	1			Poor		0.348					136		275				Good		137			180				Good			
479	RCLS43 2493	P				Poor		0.339					137		205				Good		137			185				Good			
480	RCLS43 423	P				Fair		0.341					137		195				Good		137			185				Good			
481	RCLS43 2280	P				Poor		0.353					137		270				Good		137			195				Poor			
482	RCLS43 387	P				Poor		0.328					136		190				Good		136			185				Poor			
483	RCLS43 067	P				Poor		0.342				**	136		205				Good		137			185				Good			
484	RCLS43 2211	P				Fair		0.341					137		275				Good		137			195				Good			
485	RCLS43 2240	P				Good		0.325					137		275				Good		137			195				Good			
486	RCLS43 2103	P		9		Poor		0.338					137		305				Good		137			205				Good			

THREAD / SEAL DAMAGES				TUBE DAMAGES		SERVICES PERFORMED	
BELL - Belled	GTH - Galled Thread	PTH - Pitted Thread	UOD - Undersized OD	CR - Cracked	CG - Cut & Gouges	- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space	
CH - Chain	LTL - Long Thread Length	SH - StringShot	WS - Washed Seal	MT - Mashed Tube	LW - Low Wall		
CRK - Crack	MS - Mashed Seal	STL - Short Thread Length	WRN - Worn	P - Pitting	SH - String Shot		
DS - Damaged Seal	MYH - Mashed Thread	STRTH - Stretched Thread	WTH - Washed Thread	W - Wear			
DTH - Damaged Thread	NB - No Bevel	STS - Stabbed Seal					
ED - Excessive Damage	OT - Over Torqued	T - Tapered					
GS - Galled Seal	PS - Pitted Sea	TRN - Torn					



X-Spect Oilfield NDT Ltd.

1105-11St Nisku T9E 8A8
Ph: 780-669-8637

DRILL PIPE INSPECTION TALLY SHEET

Customer: Allied ShortRidge

Pipe Description DRILL PIPE

Rig No.: LE #1	Work Order #: 2501-012	80% New Wall Thickness: 0.270 inches	Nominal Wall Thickness: 0.337 inches	O.D Size: 114.3 mm
Location: X-Spect Shop (Nisku)	PO/AFE:	Minimum Box Shoulder: 7	Connection: CET 43	Grade: S-135
Oil Company:	Job/Inv No.: Tong Space 7" +	New Tool Joint OD: 136.5	Inspected By: J. Maygard	Weight: 24.7 kg/m
Date: 1/23/2025	LSD :	Min Tool Joint OD: 130		

ORDER	Serial No.	Tube											Box Tool Joint Inspection								Pin Tool Joint Inspection										
		Tube Class	Slip Wear	O.D. Damage	B	Coating Cond.	Tube Damage	Ultrasonic Wall Reading				Comments	Box OD	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Box Reface	Hardbanding Condition	Box Class	Pin OD	Pin ID	Bevel Diameter	Tong Space	Thread Condition	Seal Condition	Pin Reface	HD Cond	Pin Class	Joint Length	Usable Joint
								1	2	3	4																				
487	RCLS43 2077	P				Fair		0.330					137		280				Good		137			195				Good			
488	RCLS43 1321	P				Fair		0.323					137		190		Chain Mark	Yes	Good	SG	137			190				Poor			
489	RCLS43 441	P				Fair		0.356					137		205				Good		137			185				Good			
490	RCLS43 330	P				Fair		0.337					136		210				Good		136			185				Poor			
491	RCLS43 1234	P				Fair		0.322				**	136		325				Poor		137			240				Poor			
492	RCLS43 822	P				Fair		0.338					137		325				Good		137			255				Poor			
493	RCLS43 1285	P				Poor		0.339					137		210				Good		137			185				Good			
494	RCLS43 613	P				Poor		0.344					136		200				Good		137			190				Good			
495	RCLS43 665	P				Poor		0.335					137		205		Chain Mark	Yes	Good	SG	137			190				Good			

Average: 1 0 0.331 0.000 0.000 0.000 137 0 224 137 0 0 191

THREAD / SEAL DAMAGES				TUBE DAMAGES		SERVICES PERFORMED
BELL - Belled	GTH - Galled Thread	PTH - Pitted Thread	UOD - Undersized OD	CR - Cracked	CG - Cut & Gouges	- A.P.I. RP7G-2 Trans. EMI; B'Light End Area; 7" + Tong Space
CH - Chain	LTL - Long Thread Length	SH - String Shot	WS - Washed Seal	MT - Mashed Tube	LW - Low Wall	
CRK - Crack	MS - Mashed Seal	STL - Short Thread Length	WRN - Worn	P - Pitting	SH - String Shot	
DS - Damaged Seal	MYH - Mashed Thread	STRTH - Stretched Thread	WTH - Washed Thread	W - Wear		
DTH - Damaged Thread	NB - No Bevel	STS - Stabbed Seal				
ED - Excessive Damage	OT - Over Torqued	T - Tapered				
GS - Galled Seal	PS - Pitted Sea	TRN - Torn				